

Tolerances

| Nominal thickness | | Tolerances on thickness, for nominal widths of | | | | | | |
|-------------------|---------------------|--|-----------------------|--------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|
| Greater than | Up to and including | Width tolerance | From 3 to 6 inclusive | Greater than 6 to 10 inclusive | Greater than 10 to 18 inclusive | Greater than 18 to 30 inclusive | Greater than 30 to 50 inclusive | Greater than 50 to 60 inclusive |
| Class A tolerance | | | | | | | | |
| 6 ^a | 18 | ± 0,27 | ± 0,18 | ± 0,22 | ± 0,27 | – | – | – |
| 18 | 30 | ± 0,33 | ± 0,18 | ± 0,22 | ± 0,27 | ± 0,33 | – | – |
| 30 | 50 | ± 0,62 | ± 0,22 | ± 0,27 | ± 0,33 | ± 0,45 | ± 0,62 | – |
| 50 | 80 | ± 1,20 | ± 0,27 | ± 0,33 | ± 0,45 | ± 0,52 | ± 0,74 | ± 1,00 |
| 80 | 120 | ± 2,20 | ± 0,33 | ± 0,45 | ± 0,52 | ± 0,74 | ± 1,00 | ± 1,20 |
| Class B tolerance | | | | | | | | |
| 6 ^a | 18 | ± 0,15 | ± 0,10 | ± 0,12 | ± 0,15 | – | – | – |
| 18 | 30 | ± 0,22 | ± 0,10 | ± 0,12 | ± 0,15 | ± 0,22 | – | – |
| 30 | 50 | ± 0,30 | ± 0,13 | ± 0,15 | ± 0,18 | ± 0,22 | ± 0,30 | – |
| 50 | 80 | ± 0,37 | ± 0,16 | ± 0,18 | ± 0,22 | ± 0,30 | ± 0,37 | – |
| 80 | 120 | ± 0,45 | ± 0,18 | ± 0,22 | ± 0,27 | ± 0,35 | ± 0,45 | – |
| Class C tolerance | | | | | | | | |
| 6 ^a | 18 | ± 0,10 | ± 0,07 | ± 0,09 | ± 0,10 | – | – | – |
| 18 | 30 | ± 0,15 | ± 0,07 | ± 0,09 | ± 0,10 | ± 0,15 | – | – |
| 30 | 50 | ± 0,20 | ± 0,09 | ± 0,10 | ± 0,12 | ± 0,15 | ± 0,20 | – |

| Nominal thickness | | Tolerances on thickness, for nominal widths of | | | | | | |
|-----------------------------|-----|--|--------|--------|--------|--------|--------|---|
| 50 | 80 | ± 0,25 | ± 0,11 | ± 0,12 | ± 0,15 | ± 0,20 | ± 0,25 | – |
| 80 | 120 | ± 0,30 | ± 0,12 | ± 0,15 | ± 0,18 | ± 0,23 | ± 0,35 | – |
| ^a included in 6. | | | | | | | | |