



BRONMETAL

Copper AlloyCuA

Product format:

Tape

Technical characteristics:

A strip or band rolled copper alloy



THICKNESS TOLERANCES IN HOT ROLLED PRODUCTS

Nominal thickness		Thickness tolerances for nominal widths						
Greater than	Until included	to 700 inclusive		Greater than 700 to 1000 inclusive		Greater than 1000 to 1500 inclusive		Greater than 1500
		1)	2)	1)	2)	1)	2)	
-	2,5	In accordance		In accordance		In accordance		In accordance
2,5	5,0	± 0,25	± 0,30	± 0,30	± 0,35	± 0,35	± 0,45	
5,0	7,5	± 0,35	± 0,45	± 0,40	± 0,50	± 0,45	± 0,55	
7,5	10	± 0,45	± 0,60	± 0,50	± 0,65	± 0,55	± 0,75	
10	15	± 0,75	± 0,95	± 0,80	± 1,00	± 0,90	± 1,10	
15	25	± 0,95	± 1,20	± 1,05	± 1,30	± 1,30	± 1,60	
25	50	± 1,30	± 1,60	± 1,40	± 1,75	± 1,50	± 1,90	
50	-	± 1,50	± 1,90	± 1,65	± 2,05	± 1,80	± 2,20	
1) For all materiales, except CuAl8Fe3 (CW303G), CuNi10Fe1Mn (CW352H), CuNi30Mn1Fe (CW354H) y CuZn20Al2As (CW702R) 2) For all alloys CuAl8Fe3 (CW303G), CuNi10Fe1Mn (CW352H), CuNi30Mn1Fe (CW354H) y CuZn20Al2As (CW702R)								

THICKNESS TOLERANCES IN COLD ROLLED PRODUCTS

Nominal thickness		Thickness tolerances for nominal widths			
Greater than	Until included	to 350 inclusive	Greater than 350 to 700 inclusive	Greater than 700 to 1000 inclusive	Greater than 1000 to 1250 inclusive
0.1 ^b	0,2	± 0,018	-	-	-
0,2	0,3	± 0,022	± 0,03	± 0,04	-
0,3	0,4	± 0,025	± 0,04	± 0,05	± 0,07
0,4	0,5	± 0,03	± 0,05	± 0,06	± 0,08
0,5	0,8	± 0,04	± 0,06	± 0,07	± 0,09
0,8	1,2	± 0,05	± 0,07	± 0,09	± 0,10
1,2	1,8	± 0,06	± 0,08	± 0,10	± 0,11
1,8	2,5	± 0,07	± 0,09	± 0,11	± 0,13
2,5	3,2	± 0,08	± 0,10	± 0,13	± 0,17
3,2	4,0	± 0,10	± 0,12	± 0,15	± 0,20
4,0	5,0	± 0,12	± 0,14	± 0,17	± 0,23
5,0	6,0	± 0,14	± 0,16	± 0,20	± 0,26
6,0	7,0	± 0,16	± 0,19	± 0,23	± 0,29
7,0	8,0	± 0,18	± 0,22	± 0,26	± 0,32
8,0	9,0	± 0,20	± 0,25	± 0,29	± 0,35
9,0	10,0	± 0,22	± 0,28	± 0,32	± 0,38

^a For all alloys CuAl8Fe3 (CW303G), CuNi10Fe1Mn (CW352H), CuNi30Mn1Fe (CW354H) y CuZn20Al2As (CW702R), thickness tolerances must be multiplied by 1.25 and the result rounded to 0.01mm

^b included 0.1.

NOTE - For thicknesses above 10mm, tolerances are set forth in EN 1653